

SLX-3804L Bottom-Side Reader Installation and Commissioning Guide



2026 September 21

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Symbols

The following symbols indicate safety precautions and supplemental information:

 **WARNING:** This symbol indicates a hazard that could cause death, serious personal injury or electrical shock.

 **CAUTION:** This symbol indicates a hazard that could result in property damage.

 **Note:** This symbol indicates additional information about a subject.

 **Tip:** This symbol indicates suggestions and shortcuts that might not otherwise be apparent.

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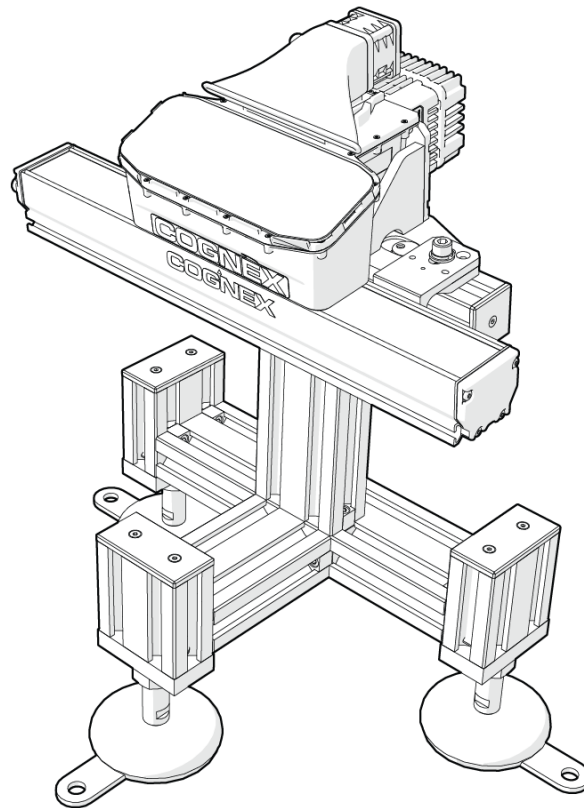
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Introduction

The purpose of this manual is to provide system installers with the information needed to commission the Cognex solution. The solution consists of a barcode reader mounted on an extrusion frame built under a conveyor. The system is designed to collect valid barcode data present on packages passing through the system on the conveyor and to transmit this information to the system host, or incorporate in a six-sided tunnel.

System Overview

This section provides a physical overview of the , including components of the installation kit. The system consists of a reader(s) and light mounted on an adjustable Robotunits frame. This guide covers a typical sample SLX-3804L system. Your system may vary in extrusion sizes, lights, or amount of readers, but the assembly and installation process is similar.



Components

The system sub-assembly, includes the:

- SLX-3804L
- Bar light
- Blower (optional)

The complete solution includes all connecting cables. The firmware as of this writing is **6.5.3_m66**.

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Installation

You can assemble the SLX-3804L system with the included kits, organized and separated for quick installation. While there may be slight variations based on minimum-required mil sizes, belt height, belt width, and belt speed, the installation is similar across all variants.

Getting Started

Before you begin work:

- Verify the conveyor specifications, including height and width
- Ensure that your work area is clean and free from debris
- Open shipping boxes and identify the system assemblies (compare with the Bill of Material (BOM))
- Gather all tools and equipment
- Review the installation instructions

Note: If your shipping boxes are missing parts required for installation, contact your site Project Manager or Control Lead/Engineer.

Tools Required

Tools needed for the SLX-3804L system installation:

- Metric Allen wrench sets (2.5 mm, 4 mm, 5 mm, and 6 mm sizes are used for installation. T-handles with a ball end are recommended.)
- Socket wrench set
- Spirit/bubble level
- Square
- Tape measure
- Flush-mount or diagonal cutters
- Phillips Screwdriver set
- Flathead screwdriver set
- A laptop PC
- Robotunits T-nut Insertter
- X-coded male to RJ45 Male Cable
- Installation site station IDs (tunnel names) and IP addresses provided by your site Control Lead/Engineer

Installation

The location of the system is directed in the site layout drawings. If you have any questions about the location, consult the Project Manager or Control Lead/Engineer. This guide uses names and figures located in the DriveWorks drawings package. Refer to those [drawings for assembly](#) specific to your project.

Check the Bill of Materials (BOM) to ensure you have the correct materials and the correct number of parts. If anything is missing, contact your Project Manager (PM).

Lay out and organize all the included items in a clear area. Organize the Robotunits framing by length and keep the nuts and screws in their own separate bags. Lock out the conveyor belt before starting work.

 **Tip:** Organization is the most important part of installation.

WARNING: Make sure to use the conductive T-nuts and bolts to properly ground the framing.



Robotunits Unboxing

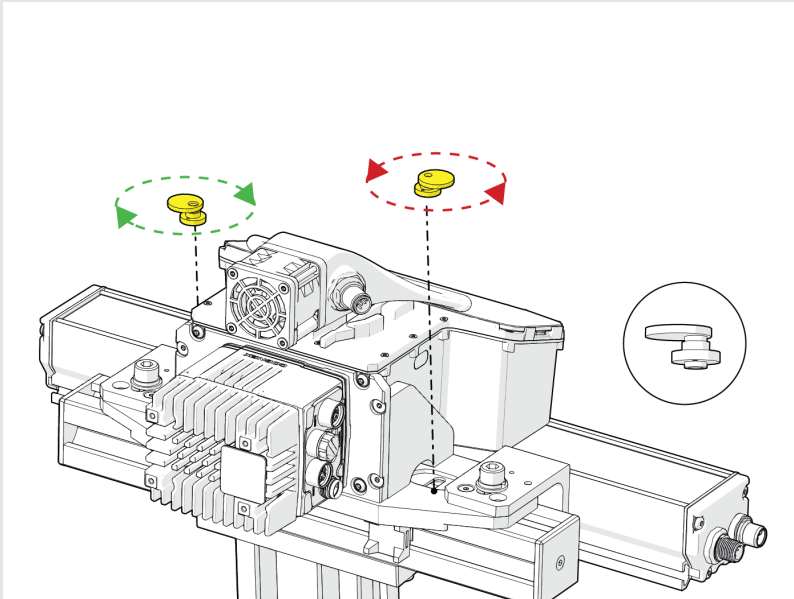
The system comes in separate boxes for the framing, assembly pieces, light, and power supply kit. The box with the framing is heavy, so take care when carrying and moving it. You will need a Philips-head screwdriver to remove the wood pieces to access the framing. Check the BOM and parts to ensure all items are included.

Use the project drawings for proper placement and measurements.

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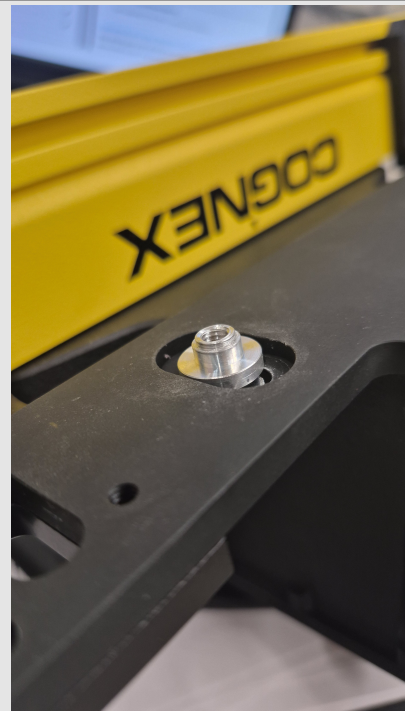
Frame Assembly

Note: For 80/20 extrusions, unscrew the bottom of the eccentric screw on the **Reader Bracket**, flip it, and screw it back in.



Robotunits (Default)

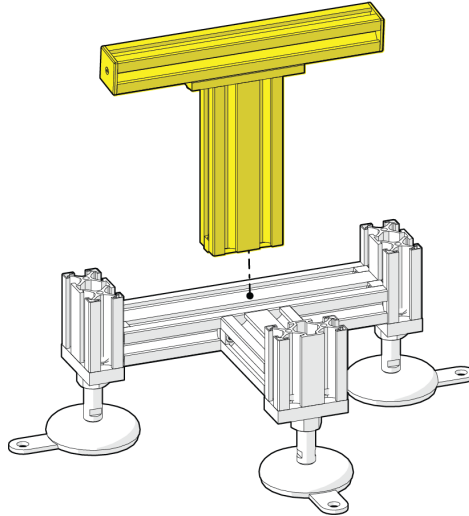
80/20



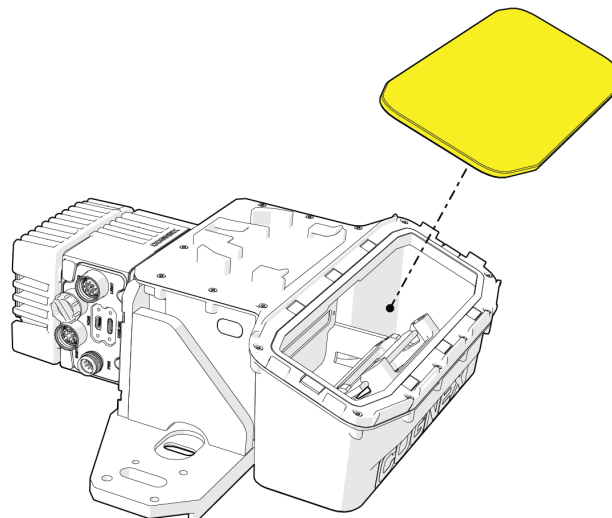
WARNING: Remove the **Glass Top Cover** before assembly.

1. Remove the M6x18 screws and nut from the **Reader Extrusion** bottom with a 5mm Allen key.
2. Attach the **Reader Extrusion** to the **Extrusion Base**.

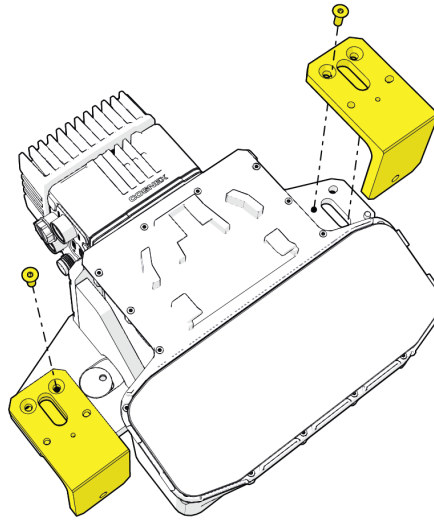
i Note: The extrusion sizes may vary, depending on your project, the reader, and the height of your conveyor.



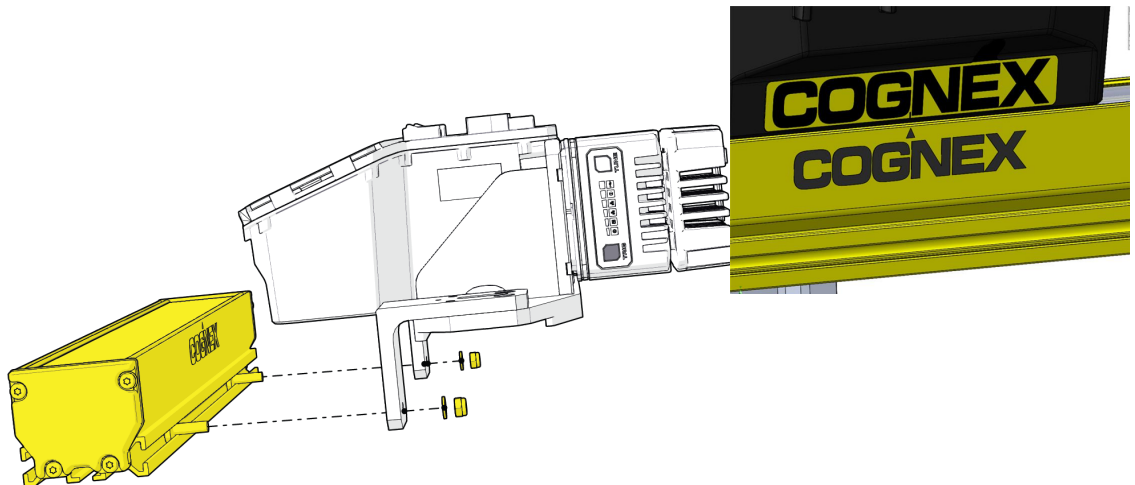
3. Remove the **Glass Top Cover** from the **Reader Chassis** and set aside.



4. Attach the **Light Brackets** (2) to the **Reader Chassis** with M4x10 screws, using a 2.5mm Allen key.
The M4x10 Screw, Light Bracket, and Light Bracket Screw are provided with the Light.



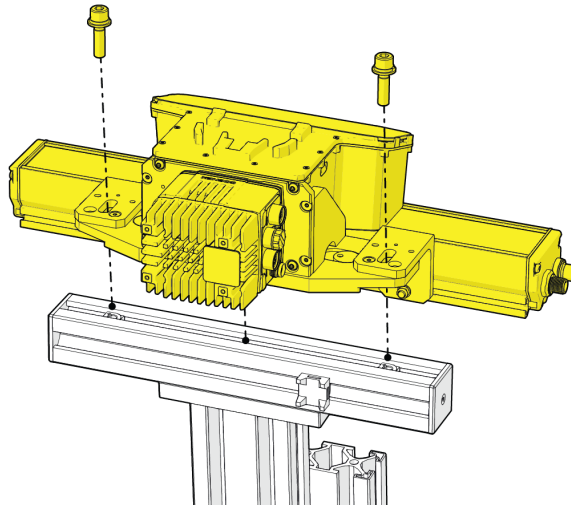
5. Attach the **Light** to the **Light Bracket** with the studs, nuts, and washers provided with the **Light**. Tighten with an 8mm socket wrench.
 - a. Align the arrow on the **Light** with the dashline on the Cognex logo on the **Reader Chassis**.



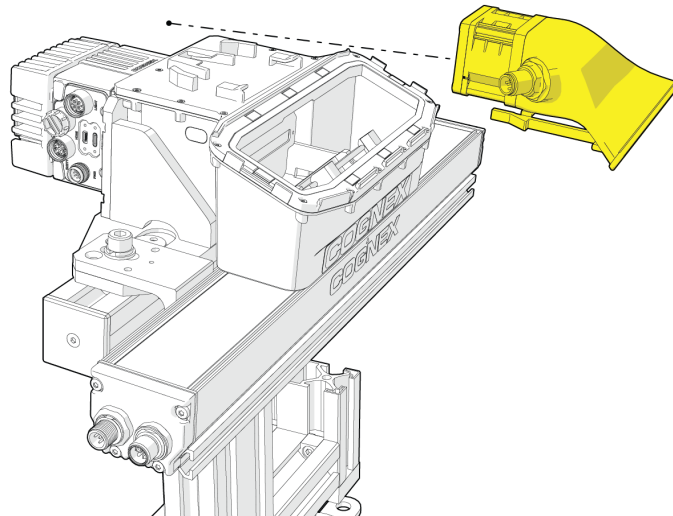
6. Insert two M8 drop-in nuts into the **Reader Extrusion**.

7. Attach the **Reader Chassis** and **Light** to the **Reader Extrusion** with the M8x25 captive bolts provided with the **Reader Chassis**.

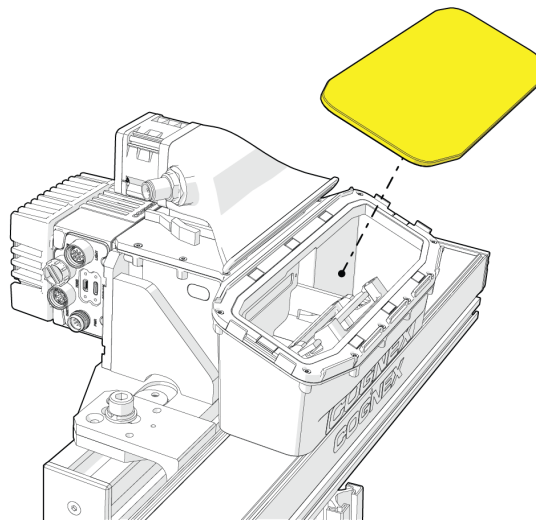
Note: Leave the M8x25 captive bolts finger-tight.



8. Slide the **Blower** into the **Reader Chassis**, if applicable.



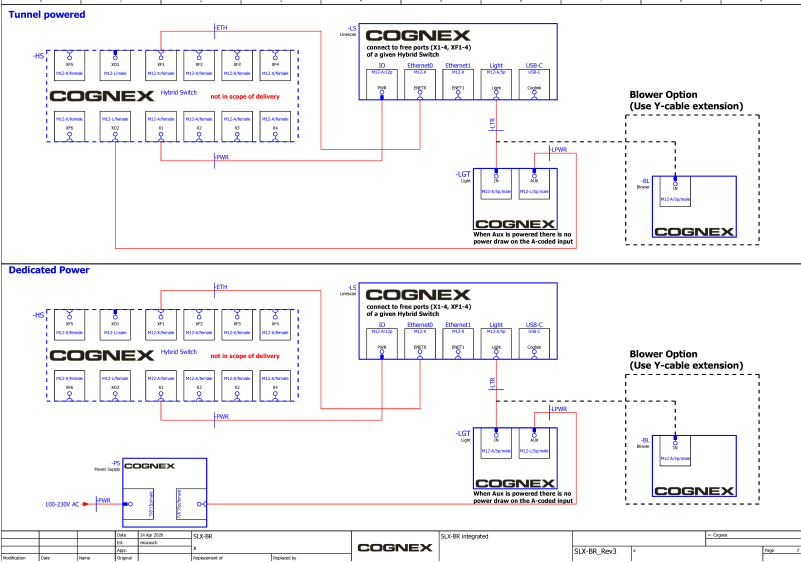
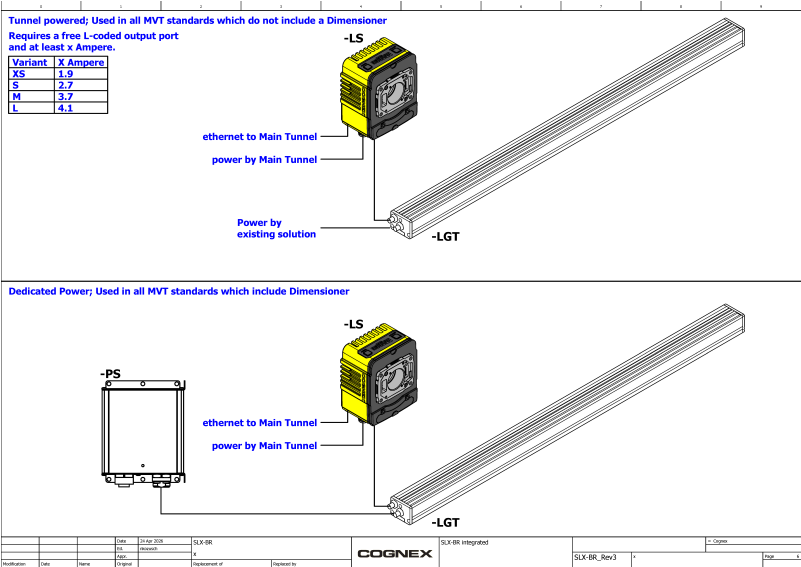
9. Reattach the **Glass Top Cover** to protect the mirror.



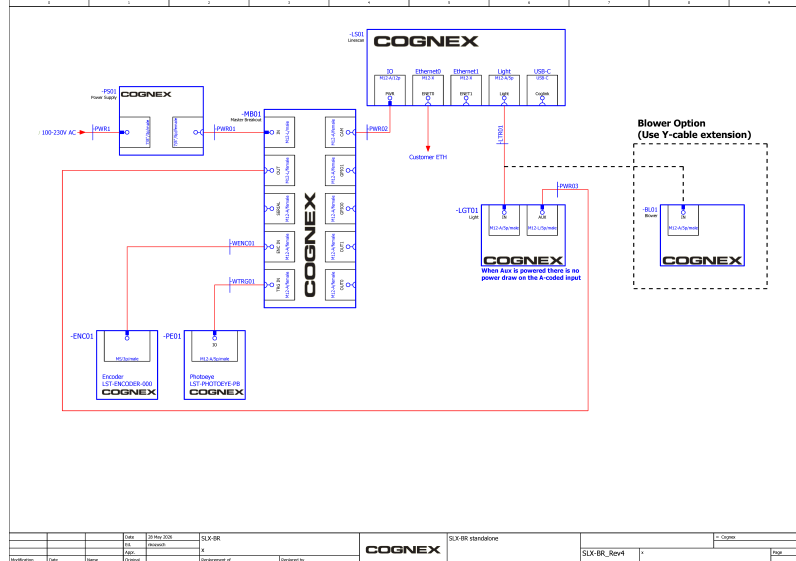
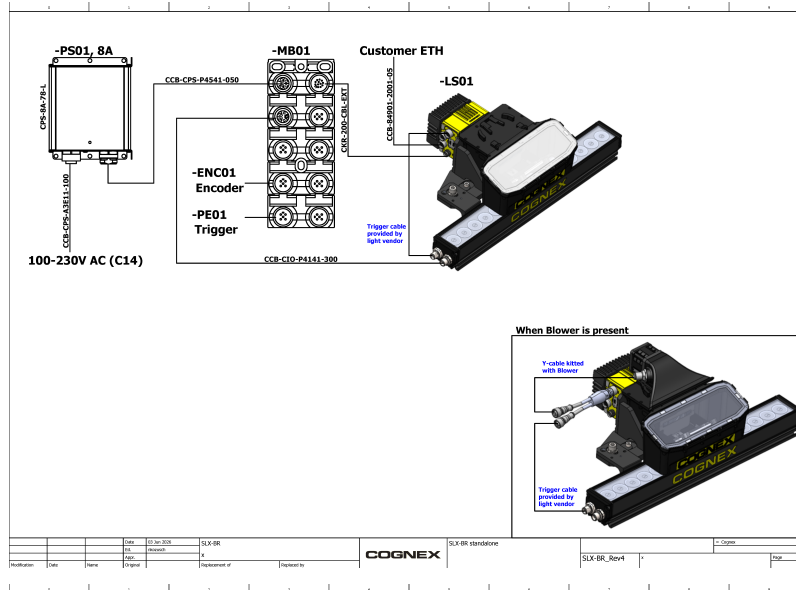
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Wiring Diagrams

Integrated into Tunnel



Standalone



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Routing the Cables

1. Tidy up all loose cables.
2. Use zip ties to keep the wiring tidy and out of the conveyor belt's path.

 **Note:** After assembly and wiring are complete, square the tunnel to the conveyor, according to the DriveWorks measurements.

Powering the System

1. After all wiring and cables are connected, plug the power cable into a power outlet.
2. The reader will boot automatically.

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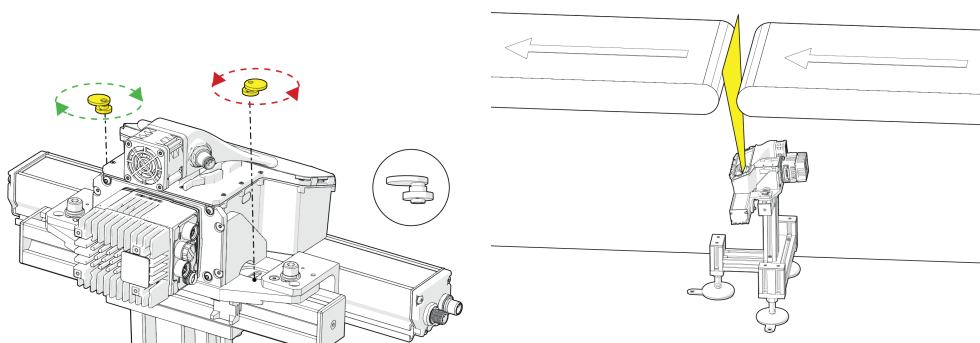
Commissioning

Before starting commissioning, move the entire assembly into the generally centered position under the conveyor gap for X/Y alignment.

Note: The measurements are calculated from the top of the conveyor belt to the top of the light (just below the reader chassis).

For fine adjustment, use the included M4 Allen Key or T-Handle on the eccentric screws to micro-adjust the reader into proper alignment, as needed.

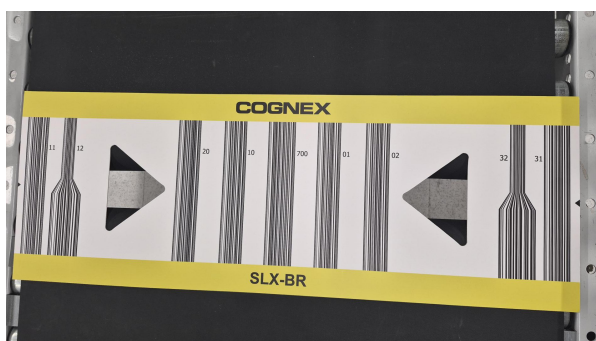
Note: Only adjust these screws clockwise. Counter-clockwise will loosen the screws.



Calibration Board

A calibration board is included with the SLX-3804L. Place this board centered over the conveyor gap. The alignment and calibration process will use this board to configure the application's settings.

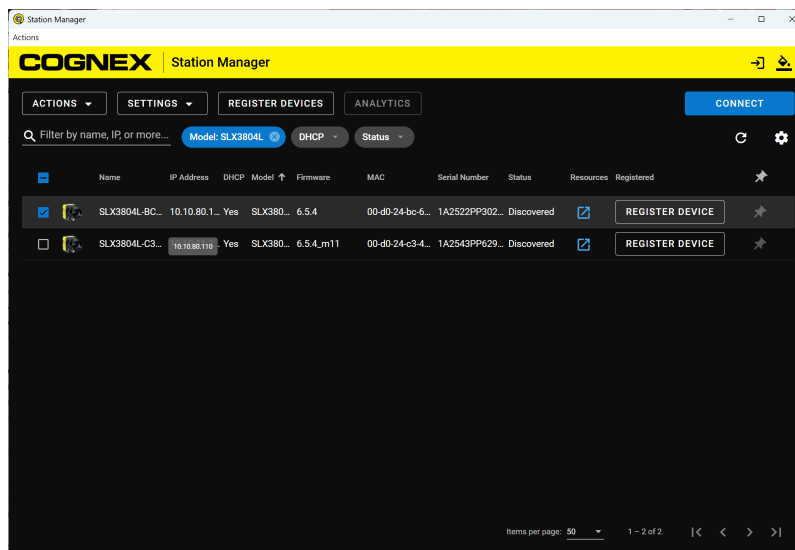
Note: To ensure full belt coverage for the SLX-3804L, place the calibration board on both the justified left and justified right sides of the conveyor during calibration.



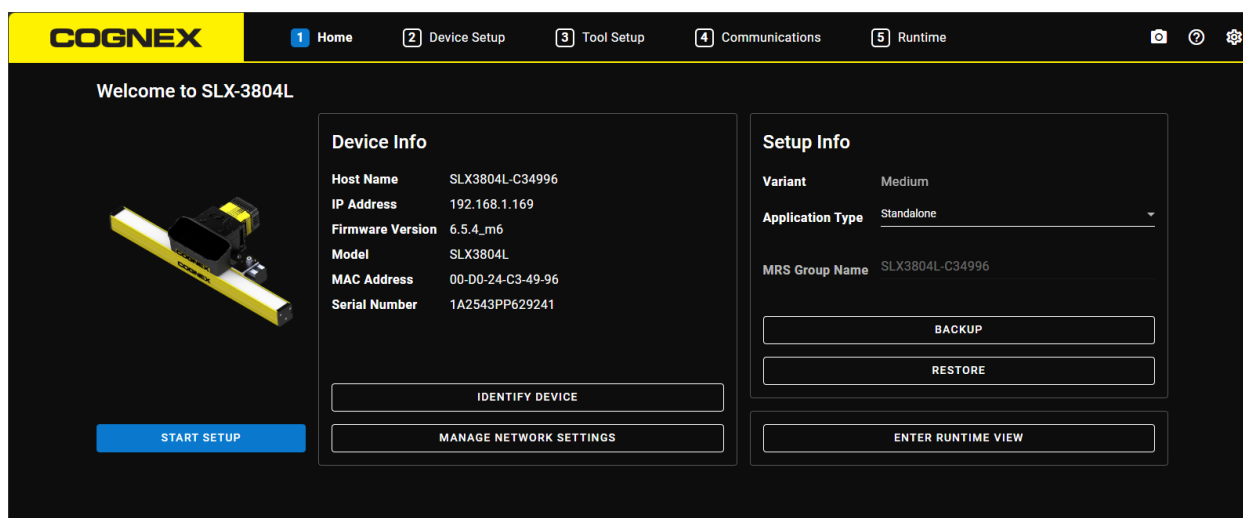
WebUI

Enter the IP address for your system to open the SLX-3804L WebUI Welcome page. From this page, you can backup or restore settings, enter specific network settings, identify your device, and specify your application type (standalone or tunnel).

You can find your IP address in the [Cognex Station Manager](#) app.

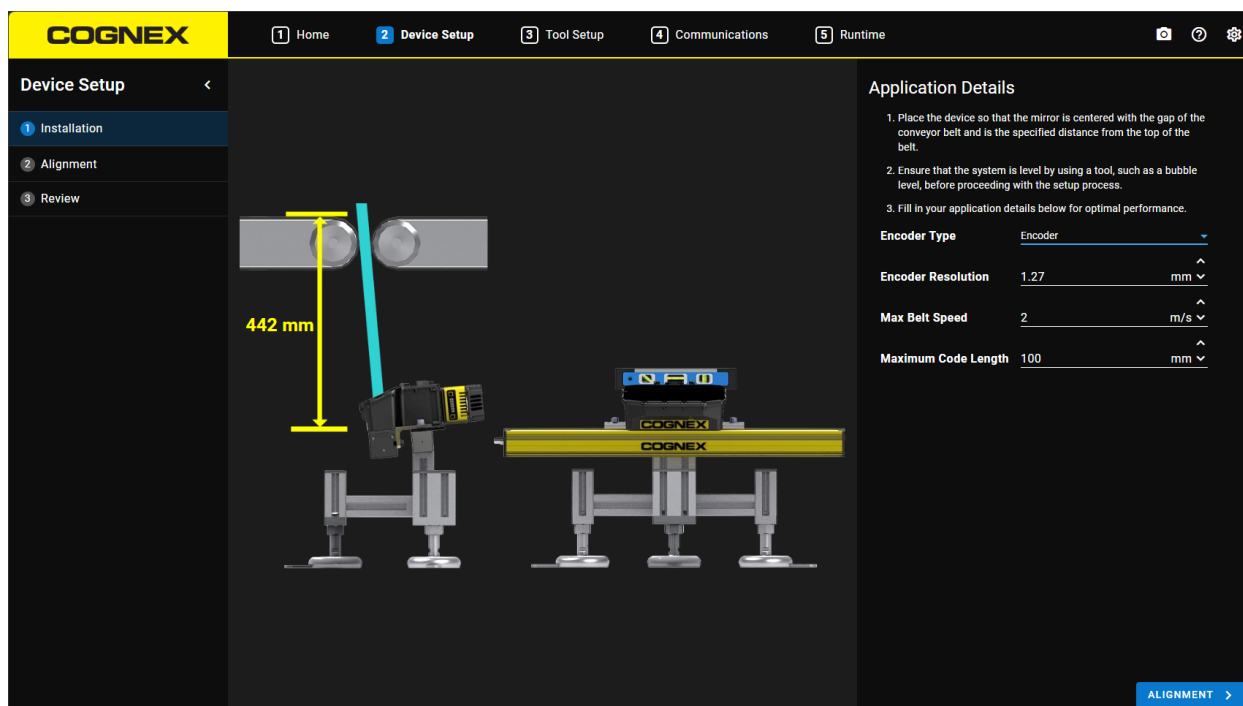


1. To start, select the **Application Type**
 - a. **Standalone**
 - b. **Tunnel**
2. Enter the MRS group name, if applicable.
3. Then click **Start Setup**.



Device Setup - Application Details

Enter the **Application Details** to optimize the performance of your application.



Enter the **Application Details**:

1. **Encoder Type:**

- a. **Encoder Upscaling** (Recommended) – Increases the resolution of an incoming encoder signal by generating additional ticks to match a user-defined target resolution.
- b. **Fixed Speed** (Recommended) – Specify a single speed value through DMST or DMCC. All primary and secondary DataMan devices operate at this speed. The speed remains constant until a new value is provided and replaces the current setting.

2. **Encoder Resolution**

3. **Upscaled Resolution/Fixed Belt Speed** – Automatically pushed from the Alignment step.

4. **Max Belt Speed** (m/s) – Determines the exposure.

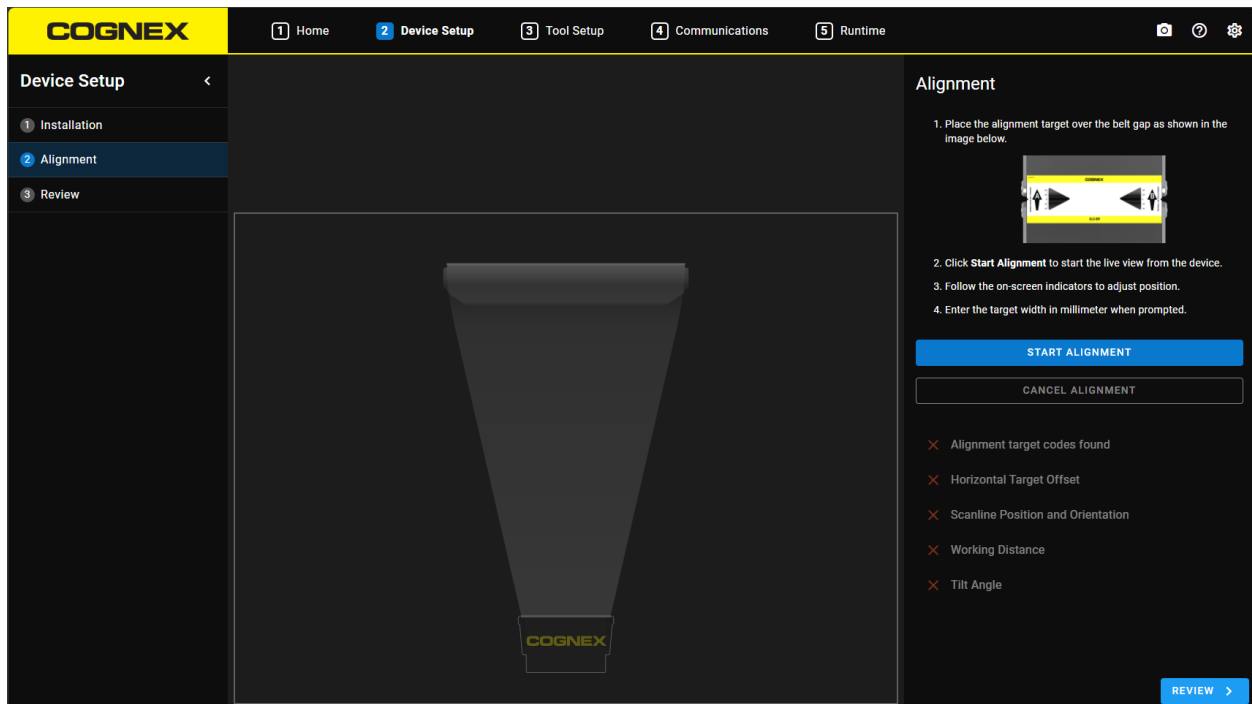
5. **Maximum Code Length** (mm) – Determines what the overlap is between codes.

Click **Alignment** to proceed.

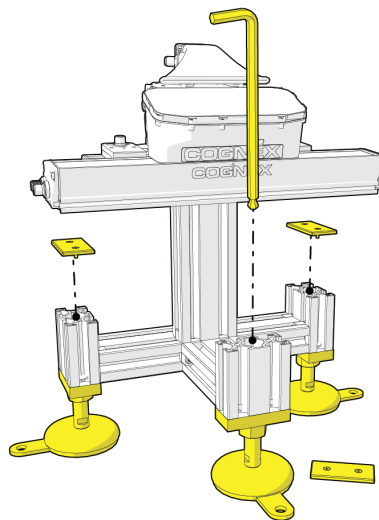
Device Setup - Alignment

The **Alignment** step ensures the device is at the correct angle and distance.

Note: The system should be level to the conveyor and not necessarily level with the ground.



1. Click **Start Alignment** to use the live Alignment indicators to adjust the position of the system.
2. Level and set the height by adjusting the leveling feet. Use the included hex key to raise or lower the system.



3. Note that the arrows point in the direction you need to move the system.

Note: In the alignment view, **upstream** and **downstream** mean moving the system along the conveyor's direction of travel. Raising or lowering the system is done with the leveling feet in the previous step.

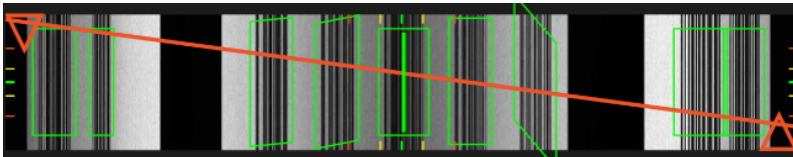
- **Green:** Good alignment
- **Yellow:** Close alignment
- **Red:** Misaligned



The red line above the conveyor shows the Field of View is out of focus. Adjust until this line is even with the top of the conveyor and turns green.

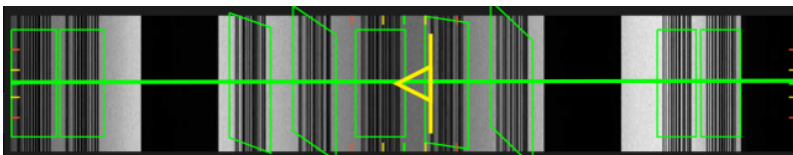
The red field of view cone shows the rotation of the system. Adjust until this cone is lined up with the conveyor gap and turns green.

The sides of the field of view cone are labeled **A** and **B**, matching the A and B ends of the calibration board, so you can tell which side of the system needs to be adjusted.

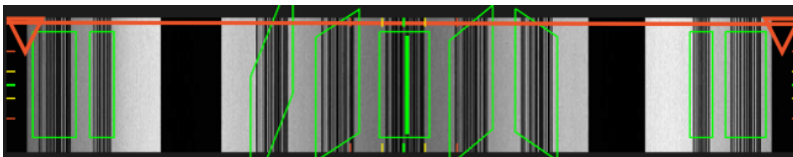


The left side must be moved downstream.

The right side must be moved upstream.

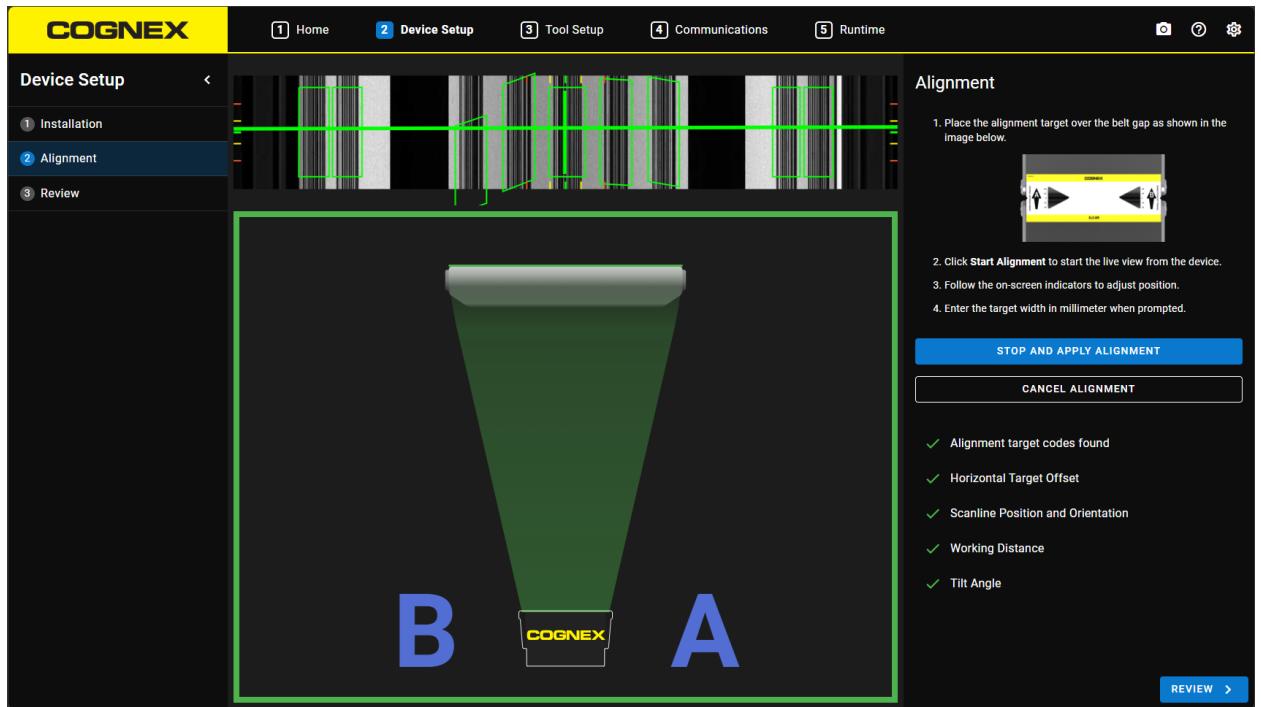


The system must be moved left, perpendicular to the conveyor.



Both sides must be moved downstream.

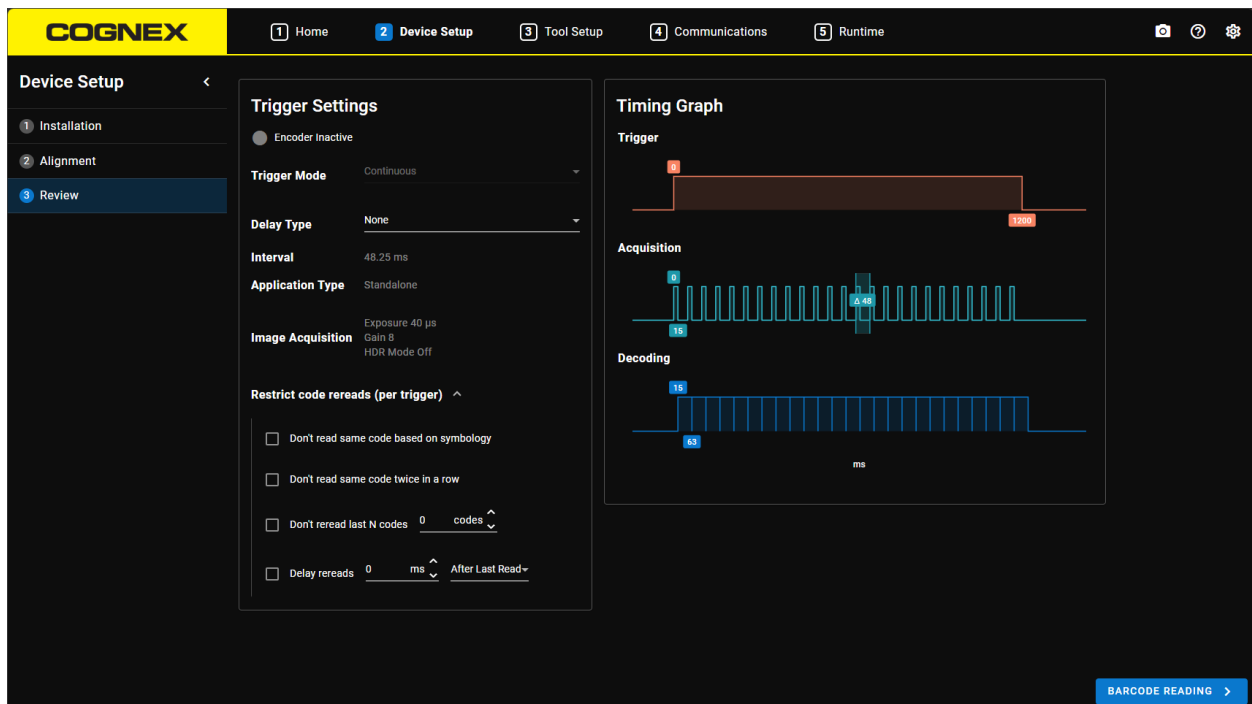
4. Click **Stop and Apply Alignment** when all the checks are green.



Click **Review** to proceed.

Device Setup - Review

The **Trigger Settings** sub-step allows you to configure your runtime processing and decoder timeout settings. This sub-step features a timing graph that reflects the trigger settings to give feedback on the current application setup.



These settings are configured automatically in the **Alignment** step. The Timing Graph will update automatically to visualize the delays and intervals.

1. Select the **Delay Type**, if necessary:
 - a. **Time**
 - b. **Distance**
2. Enter the:
 - a. **Start Delay** (ms for a Time delay, mm for a Distance delay)
 - b. **End Delay** (ms for a Time delay, mm for a Distance delay)
3. Select any additional restrictions, as necessary.

Note: You can set the number of **Don't reread last N codes** in this section.

Click **Barcode Reading** to proceed.

Tool Setup – Symbology Selection

Select the appropriate **Symbologies**, enter the multicode settings, and arrange the sort order for the application.

Note: If only one symbology is selected, the **Number of codes** and **Data Matrix / QR Code / or 1D / Stacked** fields will be linked.

The screenshot shows the COGNEX Tool Setup interface. The top navigation bar includes Home, Device Setup, Tool Setup (active), Communications, and Runtime. The left sidebar shows 'Barcode Reading' as the selected tool. The main area is divided into two panels: 'Symbology Selection' and 'MultiCode Settings'.

Symbology Selection:

- 1D Codes (1/6):** Includes checkboxes for Codabar, Code 128 (checked), Code 39, Code 93, Interleaved 2 of 5, and UPC/EAN.
- 2D Codes (0/2):** Includes checkboxes for Data Matrix and QR.

MultiCode Settings:

- Number of codes:** Set to 11. A note indicates it is 'Linked to 1D / Stacked'.
- Partial results are good reads:** Set to Yes (radio button).
- Code type:** Set to Maximum number per symbology.
- Data Matrix:** Set to 7. A note indicates it is 'Disabled on all setups'.
- QR Code:** Set to 1. A note indicates it is 'Disabled on all setups'.
- 1D / Stacked:** Set to 11.
- Allow identical 1D symbols:** Unchecked checkbox.
- Sort order:** A list with options: Symbology, Image order, Position (top to bottom), and Position (left to right).

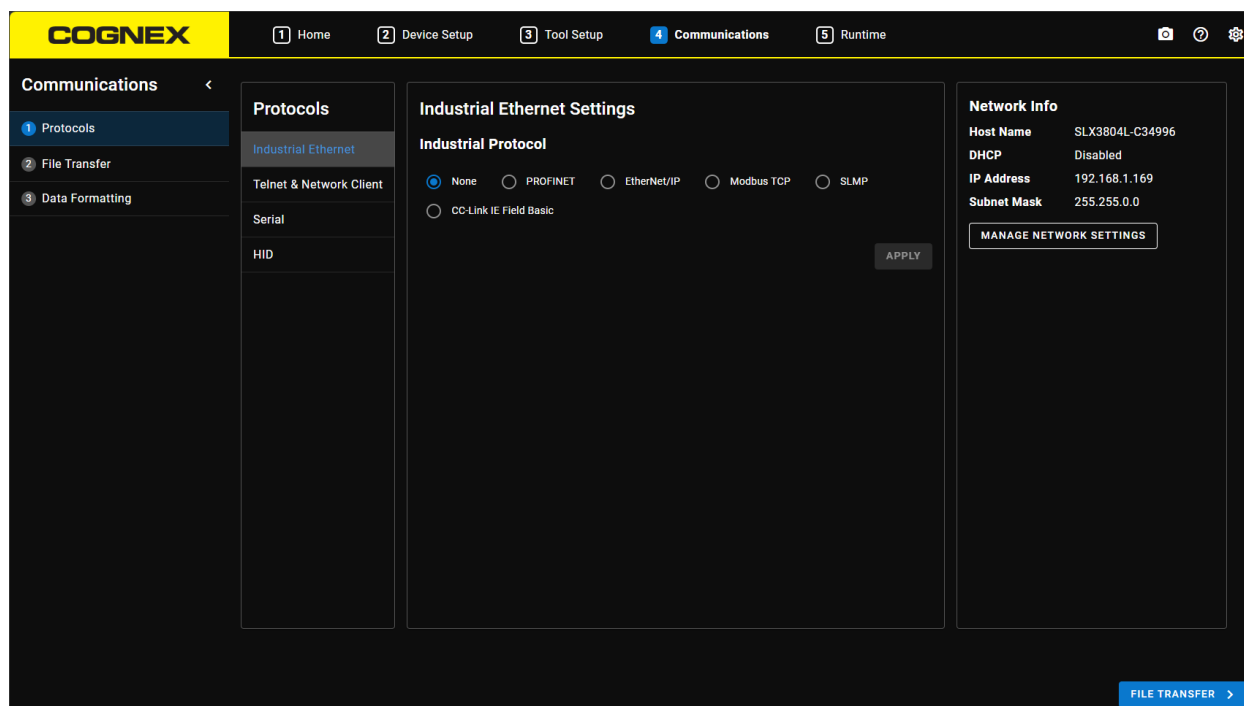
A 'PROTOCOLS' button with a right arrow is located at the bottom right of the interface.

Click **Protocols** to proceed.

Communications – Protocols

Industrial protocols enable the reader to exchange I/O data, alarms, and diagnostics with a PLC.

Note: Only **File Transfer** options are available in a **Tunnel** application.



Configure the industrial protocol you want to use:

- **PROFINET**
- **EtherNet/IP**
- **Modbus TCP**
- **SLMP**
- **CC-Link IE Field Basic**

1. Select the **Industrial Protocol** for the application.
2. Enter the applicable settings.

Note: Depending on the screen size and resolution, scroll down to see all the settings.

3. Click **Apply**.

To disable a protocol, click **Revert**.

This reverts the settings to the previous state.

Note: When changing industrial protocol settings, you have to restart the reader for the changes to take effect.

For more information, see the [Industrial Protocols Manual](#).

Communications – File Transfer

You can configure the reader to automatically transfer images and decode results from its memory to a destination on your network. The settings in the File Transfer sub-step allow you to configure file transfer using the following methods:

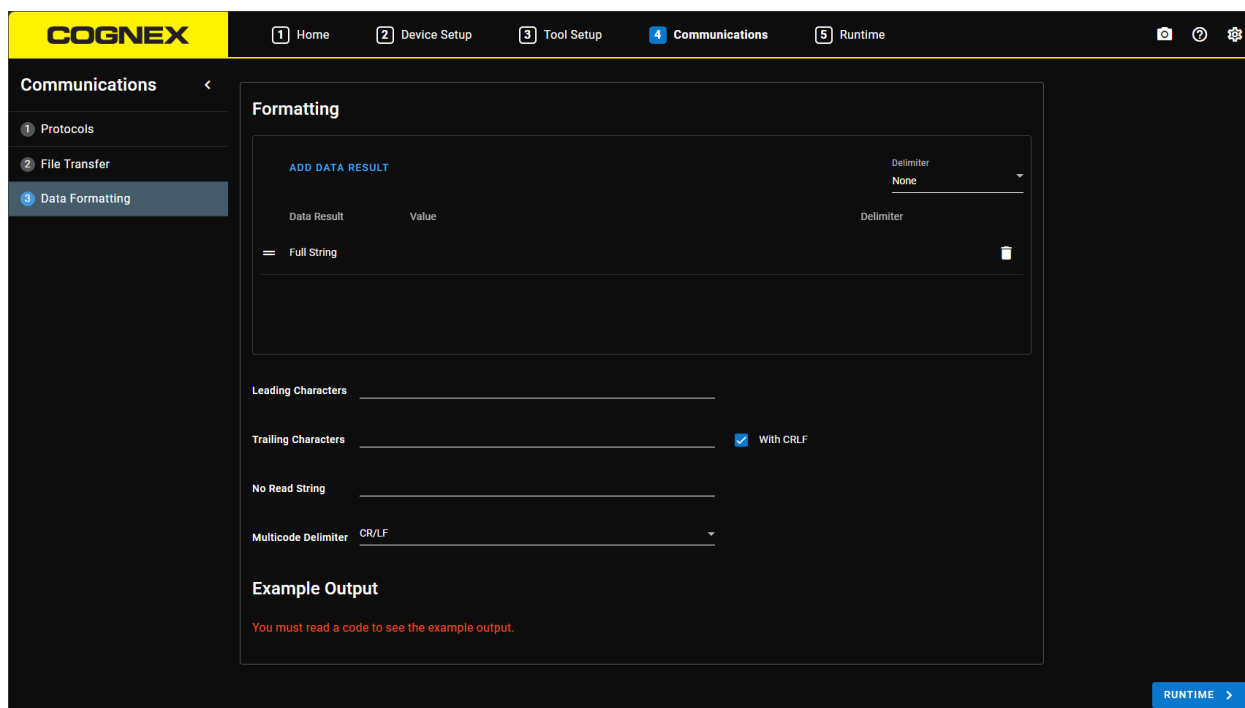
- **FTP:** The reader transfers files to an FTP server you set up on your network, for example, using FileZilla. This option uses insecure HTTP, which means that the data is not encrypted.
 - For FTP storage options, the setting **Image Format** is available. Use this option to select **Single Image Offload** (Default) or **Individual Images**.

Click **Data Formatting** to proceed.

Communications – Data Formatting

In the Data Formatting step, you can construct a customized output string using pre-defined building blocks. You can also test your output before proceeding to the next step.

Note: This is only available for **Standalone** applications.



The output string starts with the text you enter in the **Leading Character** field. It continues with the **Data Results** you add, in the order you define. Each item is separated by the **Delimiter**. The output string ends with the text in the **Trailing Character** field.

To construct the output string:

1. Click **Add Data Result** to add a new item to the data formatting.
2. Reorder your data by dragging items to their new position.
3. Configure data formatting options that apply to the whole output string.
4. Open the **Delimiter** dropdown and select what string delimiter you want to use.
5. In the **String Options** section, define the leading characters, trailing characters, and No Read string you want to use.
6. Make sure to review your final output in the **Example Output** field before moving on to the next step.

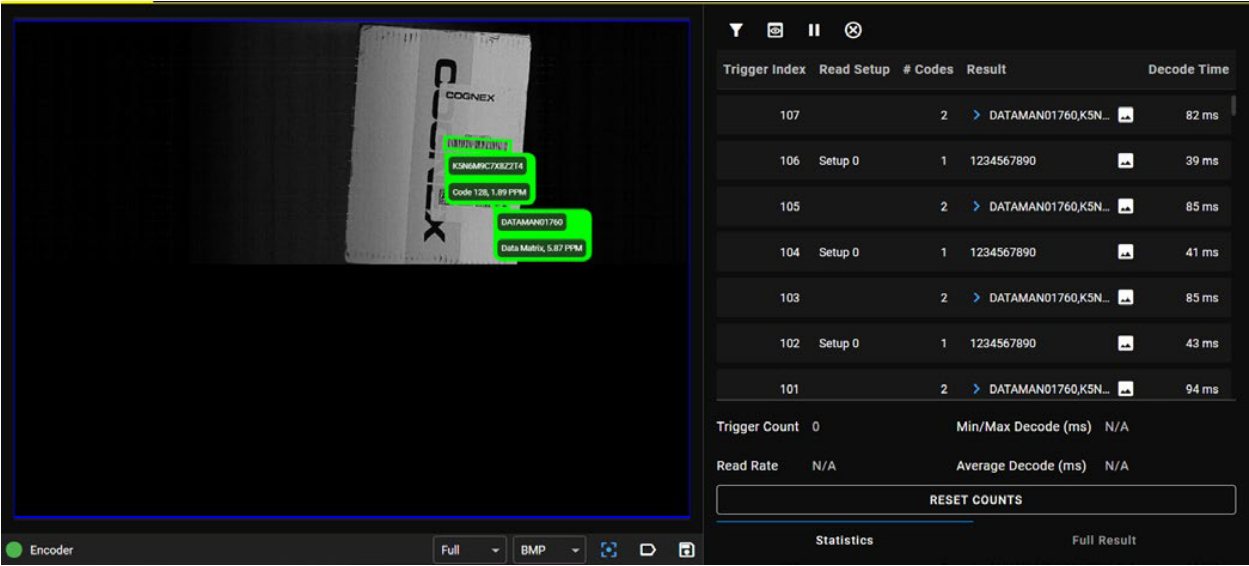
You can configure options that impact that overall output string, such as specifying the **Leading Character** and the **Trailing Character**. The reader transmits the **No Read String** if it cannot read a given code. This can be useful for verifying that the reason you do not see any output is because the reader did not read data.

You have to configure an SNTP server to add timestamps to the output string.

Click **Runtime** to proceed.

Runtime

The **Runtime** step provides a summary table showing trigger counts, current read rates, and decode time statistics.



The result table lists the read codes. The results table can display the **Full Result** string, provide **Statistics** about reader performance. Click **Display Configuration** to customize the data shown for individual reads and overall statistics.

You can filter, pause, or clear the incoming result data.

Click on a result with the image icon to display the image on the screen.

The screen shows the last image of the reader, or the image acquired for the selected read. You can move the image within the screen, and zoom with the mouse wheel.

Configure the displayed image with the buttons on the bottom of the screen:

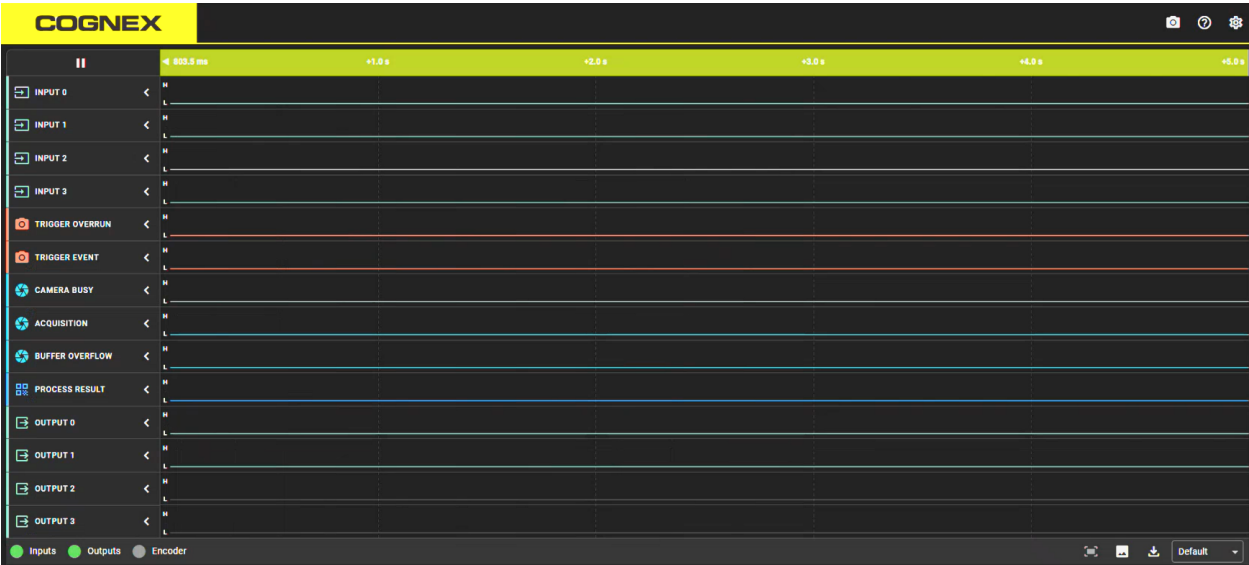
- Choose the image resolution and format.
- Fit the image to the screen.
- Turn labels on or off.
- Download the latest image in full resolution.

Enable the **Result Status** option on the **Display Configuration** tab for more detailed status information. The **Status** column appears with the following icons to indicate different read results:

Icon	Meaning
	Good read
	Validation failure
	Code found but could not be read
	No read

Diagnostics

Click **Launch Diagnostics** to open the Diagnostics page in a separate window.



The Diagnostics page is a software-based diagnostic tool that allows you to view the input and output signals your DataMan reader sends and receives.

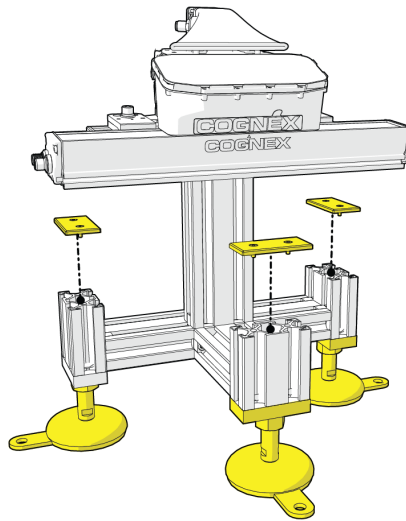
Note: You can password protect the UI through the Settings menu to make only the Home and Runtime steps accessible.

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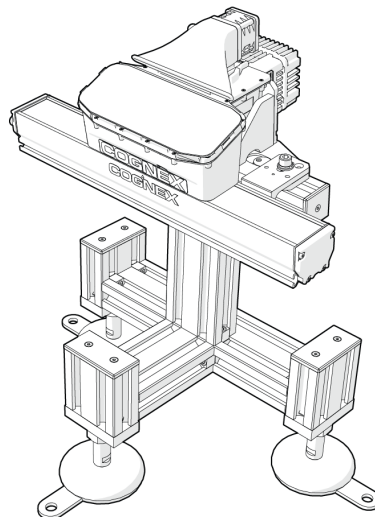
Tightening the Frame

Once commissioning is complete:

1. Attach the **End Caps** on the leveling feet extrusions.



2. Tighten all screws.



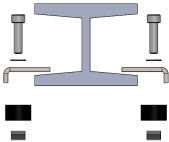
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Fixation Kit

To mount the frame to the floor, you will need the recommended hardware.

CAUTION: Make sure the fastening bracket is in place and that you mark the area on the floor for the Customer to install/drill these kits.

Note: After the framing is completed, the site's personnel are responsible to bolt the SLX-3804L system to the floor. There are four fixation kit variants for different floor types.

Image	Part ID	Mounted To
	LGM-FRAME-FIX-CC	Concrete
	LGM-FRAME-FIX-WD	Wood
	LGM-FRAME-FIX-MG	Grid
	LGM-FRAME-FIX-ID	I-Beam

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Clean the Housing

To clean the outside of the device housing, use a small amount of mild detergent cleaner or isopropyl alcohol on a cleaning cloth. Do not pour the cleaner on the device housing.

 **CAUTION:** Do not attempt to clean any SLX product with harsh or corrosive solvents, including lye, methyl ethyl ketone (MEK) or gasoline.

Clean the Glass Top Cover

The glass top cover on the reader detaches and reattaches with magnets. Remove the glass top cover for cleaning on a weekly basis.

To remove dust from the glass top cover, use a pressurized air duster. The air must be free of oil, moisture or other contaminants that could remain on the glass. To clean the glass, use a small amount of isopropyl alcohol on a cleaning cloth. Do not scratch the glass. Do not pour the alcohol on the glass.

Specifications

SLX-3804L Specifications	
Imaging & Performance	
Image Sensor Type and Properties	1" CMOS 3.45 x 3.45 μ m square pixels
Image Resolution	4096 x 16376 (64MP)
Lens Mount Type	C-Mount
Line Rate (Maximum, Full Resolution)	84 kHz (11.9 μ s per line)
Lighting	External LED bar light, white
Connectivity & Communications	
Discrete Inputs	1 opto-isolated acquisition trigger input. Up to 3 general-purpose inputs when connected to the Breakout cable.
Discrete Outputs	Up to 4 high-speed outputs when connected to the Breakout cable.
Status Outputs	Pass/Fail LED and Indicator Ring, Network LED and Error LED
Connectors	M12
Networking Communications	2 Ethernet ports, 10/100/1000 BaseT with auto MDIX. IEEE 802.3 TCP/IP Protocol. Supports DHCP, static, and link-local IP address configuration. One port supports TSN networks. RS-232: Rx/D, Tx/D according to TIA/EIA-232-F.
Communication Protocols	SLMP, RS-232, SFTP, TCP/IP, EtherNet/IP™, Modbus TCP, PROFINET®
Power & Electrical	
Power Requirements	24 V DC $\pm$ 10%, 2.0 A maximum
Average Power Consumption	7 W
Maximum Power Consumption	14 W
Output Power (for Blower)	24 V DC $\pm$ 10%, 1.0 A maximum
Physical & Environmental	
Dimensions (H x L x W)	98 x 231.5 x 260 mm (3.9 x 9.1 x 10.2 in)
Weight (Base Kit with Mounting Bracket)	2,150 g
Operating Temperature	0° to 40°C (32° to 104°F)

SLX-3804L Specifications				
Storage Temperature	-20° to 80°C (-4° to 176°F)			
Operating & Storage Humidity	<95% non-condensing			
Materials	Die-cast and extruded aluminum and zinc housing			
Mounting (Screw Hole Pattern)	Pattern: Two M8 slots, 9.0 mm (.35 in) x 24.38 mm (.96 in). Pattern: 220 mm (8.7 in) spacing, slot length in direction of travel.			
Reliability & Compliance				
Shock (Shipping and Storage)	IEC 60068-2-27: 500 shocks in each polarity of each (X, Y, and Z) axis, 3000 shocks total, semi-sinusoidal, 6g, 10 ms.			
Vibration (Shipping and Storage)	IEC 60068-2-6: Vibration test in each of the three main axes for 2 hours @ 5 Gs (10 to 55 Hz at 55 m/s² / 0.35 mm).			
Certifications	TÜV SÜD NRTL, CE, EU RoHS, FCC, KCC, China RoHS			
Memory & Storage				
Image Storage Memory	7.2 GB non-volatile flash memory; unlimited storage via remote network device			
Bar Lights	400 mm	600 mm	800 mm	1000 mm
Power Requirements (Amps In)	1.84 A	2.6 A	3.85 A	4.12 A
Power Consumption	44.16 W	62.33 W	85.89 W	98.9 W

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EtherNet/IP is a trademark of ODVA, Inc.

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Components and Accessories

Image	Product ID	Description
	CPS-8A-78-L	Emparro Power Supply 8A 7/8" - L
	CIO-MB-PNP-L	Master Breakout Board PNP-L
	CIO-PD-4	Power Distribution Board (PDB)
	CIO-HS-4	Hybrid Switch (HS)
	CCB-CIO-P4141-XXX	Power chain L-coded
	CCB-CPS-A3E11-XXX	Emparro Input 7/8" to C14 Cable
	CCB-CPS-344533-XXX	Two Channel Emparro Output L-Coded Cable
	CCB-CIO-40021-XXX	External/Light Cable
	CCB-CIO-53001-XXX	Primary Cable 12-pin
	CCB-CIO-40507-XXX	Shielded Secondary Cable 4-pin
	DMA-PS-110VAC-24DC	Single Reader Laptop Power Supply, 110 VAC, United States
	DMA-PS-220VAC-XX	Single Reader Laptop Power Supply, 220 VAC; "XX" denotes country option: EU = European Union, UK = United Kingdom, CN = China, AU = Australia
	CCB-CIO-42751-000	Murr, M12 Cable T-Splitter
	CCB-CIO-FLEX-IN-3	Input W Cable, Single Device, 3 m
	CCB-CIO-51001-XXX	Ethernet chain X-coded
	DMA-RTCBLE-IP65-XXX	USB-C to USB-A Angled Cable

Image	Product ID	Description
	CCB-84901-2001-XXX	X-Coded Ethernet Cable

Lighting Options

Image	Product ID	Description
	IVSL-BR400-WHI-P	400 mm White LED Bar Light
	IVSL-BR600-WHI-P	600 mm White LED Bar Light
	IVSL-BR800-WHI-P	800 mm White LED Bar Light
	IVSL-BR1000-WHI-P	1000 mm White LED Bar Light

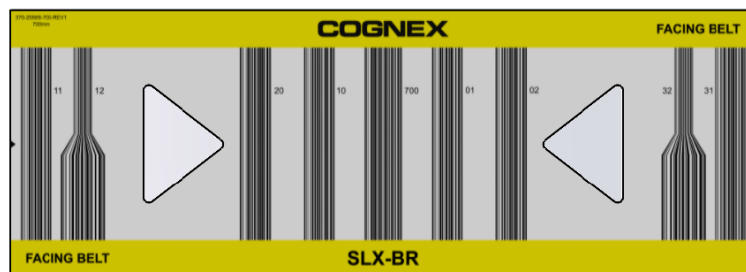
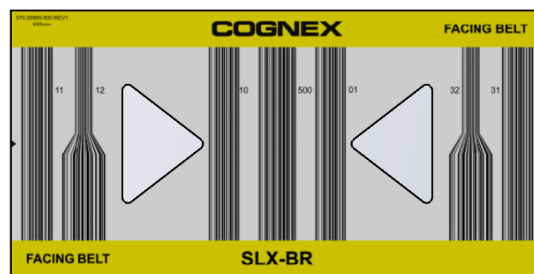
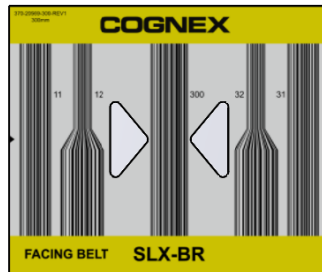
Optional Accessories

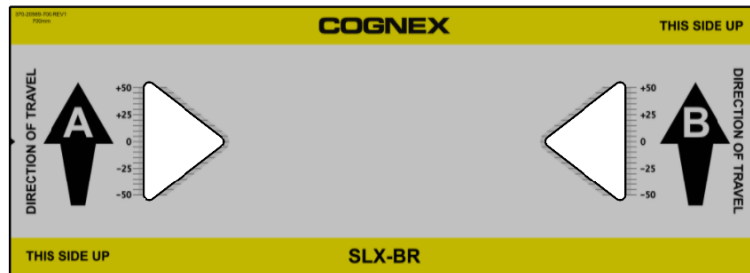
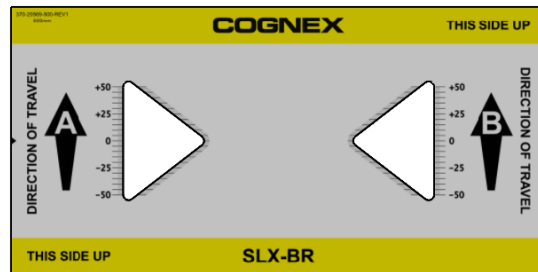
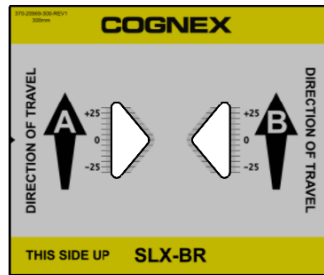
Image	Product ID	Description
	SLX-BR-BLOWER	Blower Attachment for SLX-3804L with Cable
	SLX-BR-COVER	Glass Dust Cover (Removable)
	CALIBRATION-300	Calibration/Alignment Target for SLX-3804L (300 mm)
	CALIBRATION-500	Calibration/Alignment Target for SLX-3804L (500 mm)
	CALIBRATION-700	Calibration/Alignment Target for SLX-3804L (700 mm)

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Calibration Boards

Note: These images are not scaled for printing and configuration. Use the included calibration board for your project.





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